

润滑油量表
Lubrication table

规格 Size	润滑油量(升)			Fill quantity in liters		
	M1 ¹⁾	M2 ¹⁾	M3	M4	M5	M6
R17	0.25	0.6	0.35	0.6	0.35	0.35
R27	0.25/0.4	0.7	0.4	0.7	0.4	0.4
R37	0.3/1	0.9	1	1.1	0.8	1
R47	0.7/1.5	1.6	1.5	1.7	1.5	1.5
R57	0.8/1.7	1.9	1.7	2.1	1.7	1.7
R67	1.1/2.3	2.6/3.5	2.8	3.2	1.8	2
R77	1.2/3	3.8/4.3	3.6	4.3	2.5	3.4
R87	2.3/6	6.7/8.4	7.2	7.7	6.3	6.5
R97	4.6/9.8	11.7/14	11.7	13.4	11.3	11.7
R107	6/13.7	16.3	16.9	19.2	13.2	15.9
R137	10/25	28	29.5	31.5	25	25
R147	15.4/40	46.5	48	52	39.5	41
R167	27/70	82	78	88	66	69

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RF17	0.25	0.6	0.35	0.6	0.35	0.35
RF27	0.25/0.4	0.7	0.4	0.7	0.4	0.4
RF37	0.4/1	0.9	1	1.1	0.8	1
RF47	0.75/1.5	1.6	1.5	1.7	1.5	1.5
RF57	0.8/1.7	1.8	1.7	2	1.7	1.7
RF67	1.2/2.5	2.7/3.6	2.7	3.1	1.9	2.1
RF77	1.2/2.6	3.8/4.1	3.3	4.1	2.4	3
RF87	2.4/6	6.8/7.9	7.1	7.7	6.3	6.4
RF97	5.1/10.2	11.9/14	11.2	14	11.2	11.8
RF107	6.3/14.9	15.9	17	19.2	13.1	15.9
RF137	9.5/25	27	29	32.5	25	25
RF147	16.4/42	47	48	52	42	42
RF167	26/70	82	78	88	65	71

规格 Size	润滑油量(升)			Fill quantity in liters		
	M1	M2	M3	M4	M5	M6
RX37/RXF37	0.45/0.4	0.6	1.1/0.9	1.1/0.9	0.7/0.6	0.7/0.6
RX57/RXF57	0.6/0.5	0.8	1.3/1.1	1.3/1.1	0.9/0.7	0.9/0.7
RX67/RXF67	0.8/0.7	0.8	1.7/1.5	1.9/1.7	1.1/1	1.1/1
RX77/RXF77	1.1/0.9	1.5	2.6/2.4	2.7/2.5	1.6	1.6
RX87/RXF87	1.7/1.6	2.5	4.8/4.9	4.8/4.7	2.9	2.9
RX97/RXF97	2.1	3.4/3.6	7.4/7.1	7	4.8	4.8
RX107/RXF107	3.9/3.1	5.6/5.9	11.6/11.2	11.9/10.5	7.7/7.2	7.7/7.2
RX127/RXF127	5.6/5.9	11.6/11.2	21.9/20.5	22.7/22.2	9.7/9.2	9.7/9.2
RX157/RXF157	11.6/11.2	21.9/20.5	31.3/30.5	32.7/32.2	13.2/12.7	13.2/12.7

注：1) 表示减速机为组合型时低速级所加油量为大值。

Notes: 1)The large gear unit of multi-stage gear units must be filled with the larger oil volume.